



UNIVERSAL HIGH GLOSS ENAMEL PRODUCT CODE: ENM00
TECHNICAL DATA SHEET
APRIL 2024 REVISION 1

PRODUCT DESCRIPTION

Universal High Gloss Enamel is a classical long oil alkyd based coating

PRODUCT FEATURES AND BENEFITS

For interior and Exterior on all primed new and previously coated surfaces i.e. walls, furniture, doors, kitchen cupboards, window frames and door frames

Excellent adhesion

Good UV light stability and excellent gloss retention

Highly Washable and scratch resistance

Good Hiding Power and film build

PRODUCT INFORMATION

Colour	White, Standard Colours and tint bases
Surface Appearance	High gloss finish
Resin Base	Long oil Alkyd
Solids Content	By volume: Approx. 46%
VOC Content	High VOC content 25% to 50%
Spreading Rate	Theoretical Spreading Rate: 13,7m ² /litre @ 35 µm DFT Practical Spreading Rate: 7,8m ² /litre @ 35 µm DFT
Recommend WFT & DFT	65 – 87 µm WFT depending on the surface, porosity, profile and application Method 30 – 40 µm DFT depending on the surface, porosity, profile and application Method
Pack Sizes	Available in 1ℓ, 5ℓ (20ℓ only white)



APPLICATION INFORMATION

Application Conditions	Surface Temperatures at 23°C Relative Humidity 50%
Recoating Time	16-18 hours to dry before over coating
Application Methods	Brush, Roller or Airless Spray
Thinner	Is ready for use, do not thin. For spray application only thin by 10% using Universal Mineral Turpentine
Cleaning of equipment	Universal Mineral Turpentine

SURFACE PREPARATION

NEW SURFACES CEMENT PLASTER, CONCRETE, GYPSUM PLASTER, PRECAST, RHINOLITE, FIBRE CEMENT

The substrates must be clean, dry and sound and free of any contaminants.

Remove all dust, foreign material, fungal and algae growth, which should be treated with Universal Paints Fungal Wash.

Fill and seal all visible cracks with Universal Paints Acrylic Crack Filler (not more than 3mm).

Sand well and remove dust.

Prime using the Universal Water Based Primer (allowing 4 hours to dry) or Universal Pigmented Primer (allowing 16 hours to dry) or Universal Bonding Liquid (allowing 24 hours to dry however it must be overcoated within 72 hours).

Apply 2 coats Universal High Gloss Enamel allowing 16-18 hours to dry in between coats.

PREVIOUSLY COATED SURFACES CEMENT PLASTER, CONCRETE, GYPSUM PLASTER, PRECAST, RHINOLITE, FIBRE CEMENT

The substrates must be clean, dry and sound and free of any contaminants.

Remove all loose and flaking paint and sand existing coating.

Remove all dust, foreign material, fungal and algae growth, which should be treated with Universal Paints Fungal Wash.

Fill and seal all visible cracks with Universal Paints Acrylic Crack Filler (not more than 3mm).

Sand well and remove dust.

Spot prime using Universal Water Based Primer (allowing 4 hours to dry) or Universal Pigmented Primer (allow 16 hours to dry) or Universal Bonding Liquid (allowing 24 hours to dry however it must be overcoated within 72 hours) to all bare and repaired areas.

Apply 2 coats Universal High Gloss Enamel allowing 16-18 hours to dry in between coats.



NEW SURFACES MILD STEEL AND GALVANISED STEEL

The substrates must be clean, dry and sound and free of any contaminants.

Degrease surfaces with Universal Paints Zinc Cleaner (Degreaser) to remove the manufacturer's grease protective layer. This process is repeated until the surface is water break free.

After drying, the Mild Steel substrate is coated with Universal Paints Galvanised Primer allow 24 hours to dry or Universal Red Oxide Quick-Dry Primer allowing 6 hours drying. On Galvanised Steel use Universal Galvanised Primer allowing 24 hours to dry.

Apply 2 coats of Universal High Gloss Enamel allowing 16-18 hours to dry in between coats.

PREVIOUSLY COATED SURFACES MILD STEEL AND GALVANISED STEEL

The substrates must be clean, dry and sound and free of any contaminants.

Remove all loose and flaking paint and sand existing coating.

Rusted areas need to be cleaned back to bright metal and spot primed the Mild Steel substrate is coated with Universal Paints Galvanised Primer allow 24 hours to dry or Universal Red Oxide Quick-Dry Primer allowing 6 hours drying. On Galvanised Steel use Universal Galvanised Primer allowing 24 hours to dry.

Apply 2 coats of Universal High Gloss Enamel allowing 16 -18 hours to dry in between coats.

NEW SURFACES WOOD

The substrates must be clean, dry and sound and free of any contaminants.

Remove all dust, foreign material, fungal and algae growth, which should be treated with Universal Paints Fungal Wash.

Prime using Universal Pinkwood Primer allowing 16 hours to dry time.

Apply 2 coats Universal High Gloss Enamel allowing 16-18 hours to dry in between coats.

PREVIOUSLY COATED SURFACES WOOD

The substrates must be clean, dry and sound and free of any contaminants.

Remove all loose and flaking paint and sand existing coating.

Remove all dust, foreign material, fungal and algae growth, which should be treated with Universal Paints Fungal Wash.

Spot prime using Universal Pinkwood Primer to all bare and repaired areas allowing 16 hours drying.

Apply 2 coats Universal High Gloss Enamel allowing 16-18 hours to dry in between coats.



PRECAUTIONS

For detailed safety information please refer to Material Safety Data Sheet

Keep out of reach of children, flames and sparks

This product is lead free, contains very high levels of VOC

Only use in well ventilated areas and do not eat, drink or smoke whilst using this product

Empty containers are suitable for recycling. But caution must be exercised in the disposal of used containers

DISCLAIMER

Universal Paints cannot be held liable if the product fails due to improper surface preparation or application