



**SUBSTRATE:** GYPSUM PLASTER, RHINOLITE, RHINOGLIDE, CRESTESTONE, PUTTY PLASTER

**DESCRIPTION:** UNIVERSAL ALLCOTE A NEW GENERATION, WATER BASED PURE ACRYLIC, LONG-LIFE, INTERIOR / EXTERIOR, SILKY SHEEN COATING. HIGHLY DURABLE AND UV RESISTANT. HIGHLY WASHABLE

**SYSTEM TABLE**

TECHNICAL DATA	1 <sup>ST</sup> COAT	2 <sup>ND</sup> COAT	3 <sup>RD</sup> COAT	4 <sup>TH</sup> COAT
PRODUCT NAME	UNIVERSAL SOLVENT BASED PLASTER PRIMER	UNIVERSAL ALLCOTE	UNIVERSAL ALLCOTE	
PRODUCT CODE	PR100	ALC00	ALC00	
LIFE EXPECTANCY	10 YEARS	10 YEARS	10 YEARS	
WB/SB	SOLVENT BASED	WATER BASED	WATER BASED	
SMOOTH/TEXTURE	SMOOTH	SMOOTH	SMOOTH	
COLOUR	WHITE	WHITE & FANDECK	WHITE & FANDECK	
VOLUME SOLIDS %	40	55	55	
FILM BUILD	WFT 75 - 100µm DFT 30 - 40 µm	WFT 55- 73µm DFT 30 - 40 µm	WFT 55 -73µm DFT 30 - 40µm	
SPREADING RATE DFT	TSR 11.4m <sup>2</sup> /lit @35µm PSR 6.5m <sup>2</sup> /lit@35µm	TSR 15,7m <sup>2</sup> /lit @35µm PSR 9,5m <sup>2</sup> /lit@35µm	TSR 15,7m <sup>2</sup> /lit@35µm PSR 9,5m <sup>2</sup> /lit@35µm	
DRYING TIMES @23°C	16 HOURS	3-4 HOURS	3-4 HOURS	
VOC % GRAMS PER LITRE	41,79 531,69	2,14 27,08	1,99 25,17	
CLEANING	MINERAL TURPS	WATER	WATER	



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## SURFACE PREPARATION METHOD STATEMENT

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Ensure surfaces are dry, sound and free from surface contaminants, e.g. loose particles, dust, oil, etc.

Soft under-cured surfaces may be restored to a sound surface with Universal Bonding Liquid (BON00) thinned 20% by volume with Mineral Turpentine. Allow 16 hours to dry, but not more than 48 hours, before painting.

Make good defects using Universal Acrylic Crack Filler (ACR00). Allow at least 4 hours to dry and sand smooth with 220 grit paper and dust off.

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## APPLICATION METHOD STATEMENT

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Apply 1 x coat of [UNIVERSAL Solvent Plaster Primer](#) at a minimum of 75 µm WFT allow 16 hours to dry at 23°C & 50% RH.

Apply 2 x coats of [UNIVERSAL Allcote](#) at a minimum of 55 µm WFT per coat, allowing 3-4 hours drying between coats at 23°C and 50% RH

### FOOT NOTES:

- TSR = Theoretical Spread Rate
- PSR = Practical Spread Rate
- VOC = Volatile Organic Compound
- WFT = Wet Film Thickness
- DFT = Dry Film Thickness
- ERH = Equilibrium Relative Humidity
- RH = Relative Humidity