



SUBSTRATE: GYPSUM PLASTER, RHINOLITE, RHINOGLIDE, CRESTSTONE, PUTTY PLASTER

DESCRIPTION: UNIVERSAL VELVET SHEEN A NEW GENERATION, WATER BASED PURE ACRYLIC, LONG-LIFE, INTERIOR / EXTERIOR, LONG LIFE. MEDIUM SHEEN

SYSTEM TABLE

TECHNICAL DATA	1 ST COAT	2 ND COAT	3 RD COAT	4 TH COAT
PRODUCT NAME	UNIVERSAL SOLVENT BASED PLASTER PRIMER	UNIVERSAL VELVET SHEEN	UNIVERSAL VELVET SHEEN	
PRODUCT CODE	PR100	VEL00	VEL00	
LIFE EXPECTANCY	10 YEARS	10 YEARS	10 YEARS	
WB/SB	SOLVENT BASED	WATER BASED	WATER BASED	
SMOOTH/TEXTURE	SMOOTH	SMOOTH	SMOOTH	
COLOUR	WHITE	WHITE & FANDECK	WHITE & FANDECK	
VOLUME SOLIDS %	40	57	57	
FILM BUILD	WFT 75 - 100µm DFT 30 – 40 µm	WFT 53- 73 µm DFT 30 - 40 µm	WFT 53 -73µm DFT 30 - 40µm	
SPREADING RATE DFT	TSR 11,4m ² /lit @35µm PSR 6,5m ² /lit@35µm	TSR 16,3m ² /lit @35µm PSR 9,2m ² /lit@35µm	TSR 16,3m ² /lit@35µm PSR 9,2 ² /lit@35µm	
DRYING TIMES @23°C	16 HOURS	4-6 HOURS	4-6 HOURS	
VOC % GRAMS PER LITRE	41,79 531,69	1,74 22,35	1,74 22,35	
CLEANING	MINERAL TURPS	WATER	WATER	



SURFACE PREPARATION METHOD STATEMENT

Ensure surfaces are dry, sound and free from surface contaminants, e.g. loose particles, dust, oil, etc.

Soft under-cured surfaces may be restored to a sound surface with Universal Bonding Liquid (BON00) thinned 20% by volume with Mineral Turpentine. Allow 16 hours to dry, but not more than 48 hours, before painting.

Make good defects using Universal Acrylic Crack Filler (ACR00). Allow at least 4 hours to dry and sand smooth with 220 grit paper and dust off.

APPLICATION METHOD STATEMENT

Apply 1x coat of [UNIVERSAL Solvent Based Plaster Primer](#) at a minimum of 75 μm WFT allow 16 hours to dry at 23°C & 50% RH.

Apply 2 x coats of [UNIVERSAL Velvet Sheen](#) at least 53 μm WFT per coat, allowing 4-6 hours drying between coats at 23°C & 50% RH

FOOT NOTES:

TSR	= Theoretical Spread Rate
PSR	= Practical Spread Rate
VOC	= Volatile Organic Compound
WFT	= Wet Film Thickness
DFT	= Dry Film Thickness
ERH	= Equilibrium Relative Humidity
RH	= Relative Humidity