



**SUBSTRATE:** GYPSUM PLASTER,RHINOLITE, RHINOGLIDE, CRETESTONE, PUTTY PLASTER

**DESCRIPTION:** UNIVERSAL VELVET SHEEN A NEW GENERATION, WATER BASED PURE ACRYLIC, LONG-LIFE, INTERIOR / EXTERIOR, LONG LIFE. MEDIUM SHEEN

**SYSTEM TABLE**

TECHNICAL DATA	1 <sup>ST</sup> COAT	2 <sup>ND</sup> COAT	3 <sup>RD</sup> COAT	4 <sup>TH</sup> COAT
PRODUCT NAME	UNIVERSAL WATER BASED PLASTER PRIMER	UNIVERSAL VELVET SHEEN	UNIVERSAL VELVET SHEEN	
PRODUCT CODE	PRI01	VEL00	VEL00	
LIFE EXPECTANCY	10 YEARS	10 YEARS	10 YEARS	
WB/SB	WATER BASED	WATER BASED	WATER BASED	
SMOOTH/TEXTURE	SMOOTH	SMOOTH	SMOOTH	
COLOUR	WHITE	WHITE & FANDECK	WHITE & FANDECK	
VOLUME SOLIDS %	31	57	57	
FILM BUILD	WFT 129 - 161µm DFT 40 – 50 µm	WFT 53 - 73 µm DFT 30 - 40 µm	WFT 53- 73µm DFT 30 - 40µm	
SPREADING RATE DFT	TSR 6,9m <sup>2</sup> /lit @45µm PSR 4,1m <sup>2</sup> /lit@45µm	TSR 16,3m <sup>2</sup> /lit @35µm PSR 9,2m <sup>2</sup> /lit@35µm	TSR 16,3m <sup>2</sup> /lit@35µm PSR 9,2 <sup>2</sup> /lit@35µm	
DRYING TIMES @23°C	2 HOURS	4-6 HOURS	4-6 HOURS	
VOC % GRAMS PER LITRE	0,01 0,10	1,74 22,35	1,74 22,35	
CLEANING	WATER	WATER	WATER	



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## SURFACE PREPARATION METHOD STATEMENT

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Ensure surfaces are dry, sound and free from surface contaminants, e.g. loose particles, dust, oil, etc.

Soft under-cured surfaces may be restored to a sound surface with Universal Bonding Liquid (BON00) thinned 20% by volume with Mineral Turpentine. Allow 16 hours to dry, but not more than 48 hours, before painting.

Make good defects using Universal Acrylic Crack Filler (ACR00). Allow at least 4 hours to dry and sand smooth with 220 grit paper and dust off.

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## APPLICATION METHOD STATEMENT

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Apply 1x coat of [UNIVERSAL Water Based Plaster Primer](#) at a minimum of 129  $\mu\text{m}$  WFT allow 6 hours to dry at 23°C & 50% RH.

Apply 2 x coats of [UNIVERSAL Velvet Sheen](#) at least 53  $\mu\text{m}$  WFT per coat, allowing 4-6 hours drying between coats at 23°C & 50% RH

### FOOT NOTES:

- TSR = Theoretical Spread Rate
- PSR = Practical Spread Rate
- VOC = Volatile Organic Compound
- WFT = Wet Film Thickness
- DFT = Dry Film Thickness
- ERH = Equilibrium Relative Humidity
- RH = Relative Humidity