SUBSTRATE: WOOD – SOLID COLOUR

DESCRIPTION: UNIVERSAL SUPER ACRYLIC A NEW GENERATION, WATER BASED PURE ACRYLIC, LONG-LIFE, INTERIOR / EXTERIOR, MATT COATING.

SYSTEM TABLE

TECHNICAL DATA	1ST COAT	2ND COAT	3RD COAT	4TH COAT
PRODUCT NAME	PINKWOOD PRIMER	UNIVERSAL SUPER ACRYLIC	UNIVERSAL SUPER ACRYLIC	
PRODUCT CODE	PRIPNK	SAC00	SAC00	
LIFE EXPECTANCY	7 YEARS	7 YEARS	7 YEARS	
WB/SB	SOLVENT BASE	WATER BASED	WATER BASED	
SMOOTH/TEXTURE	SMOOTH	SMOOTH	SMOOTH	
COLOUR	PINK	WHITE & FANDECK	WHITE & FANDECK	
VOLUME SOLIDS %	77	45	45	
FILM BUILD	WFT 46 – 58 µm DFT 35 – 45 µm	WFT 67- 89 µm DFT 30 - 40 µm	WFT 67 – 89 µm DFT 30-40µm	
SPREADING RATE	TSR 19m²/lit @40µm PSR 11,2m²/lit@40µm	TSR 12,9m²/lit @35µm PSR 7,3m²/lit@35µm	TSR 12,9m²/lit@35µm PSR 7,3m²/lit@35µm	
DRYING TIMES @23°C	24 HOURS	3-4 HOURS	3-4 HOURS	
VOC % GRAMS PER LITRE	29,43 411,67	1,04 14,27	1,04 14,27	
CLEANING	MINERAL TURPS	WATER	WATER	

SURFACE PREPARATION METHOD STATEMENT

Ensure that surfaces are dry, sound and clean.

Moisture content measured with a Protimeter Moisture Meter and the reading must be in the green zone.

Sand wood to a smooth finish with 150 grit paper in the direction of the grain. Sharp edges must be rounded off. Dust off.

Fill holes and other surface defects with Universal Acrylic Crack Filler (ACR00) working off smoothly while wet. Allow 8 hours to dry, then sand to a smooth finish. Dust off.

APPLICATION METHOD STATEMENT

Apply 1x coat of UNIVERSAL Pinkwood Primer at a minimum of 46 µm WFT allow 24 hours to dry at 23°C & 50% RH.

Apply 2 x coats of UNIVERSAL Super Acrylic at a minimum of 67 µm WFT per coat, allowing 3-4 hours drying between coats at 23°C and 50% RH

FOOT NOTES:

TSR = Theoretical Spread Rate

PSR = Practical Spread Rate

VOC = Volatile Organic Compound

WFT = Wet Film Thickness

DFT = Dry Film Thickness

ERH = Equilibrium Relative Humidity

RH = Relative Humidity