



**SUBSTRATE:** WOOD – SOLID COLOUR

**DESCRIPTION:** UNIVERSAL VELVET SHEEN A NEW GENERATION, WATER BASED PURE ACRYLIC, LONG-LIFE, INTERIOR / EXTERIOR, LONG LIFE. MEDIUM SHEEN

**SYSTEM TABLE**

TECHNICAL DATA	1 <sup>ST</sup> COAT	2 <sup>ND</sup> COAT	3 <sup>RD</sup> COAT	4 <sup>TH</sup> COAT
PRODUCT NAME	PINKWOOD PRIMER	UNIVERSAL VELVET SHEEN	UNIVERSAL VELVET SHEEN	
PRODUCT CODE	PRIPNK	VEL00	VEL00	
LIFE EXPECTANCY	10 YEARS	10 YEARS	10 YEARS	
WB/SB	SOLVENT BASED	WATER BASED	WATER BASED	
SMOOTH/TEXTURE	SMOOTH	SMOOTH	SMOOTH	
COLOUR	WHITE	WHITE & FANDECK	WHITE & FANDECK	
VOLUME SOLIDS %	77	57	57	
FILM BUILD	WFT 46 - 58µm DFT 35 – 45 µm	WFT 53- 70 µm DFT 30 - 40 µm	WFT 53 - 70µm DFT 30 - 40µm	
SPREADING RATE DFT	TSR 19m <sup>2</sup> /lit @40µm PSR 11,2m <sup>2</sup> /lit@40µm	TSR 16,3m <sup>2</sup> /lit @35µm PSR 9,2m <sup>2</sup> /lit@35µm	TSR 16,3m <sup>2</sup> /lit@35µm PSR 9,2 <sup>2</sup> /lit@35µm	
DRYING TIMES @23°C	16 HOURS	4-6 HOURS	4-6 HOURS	
VOC % GRAMS PER LITRE	29,43 411,67	1,74 22,35	1,74 22,35	
CLEANING	MINERAL TURPS	WATER	WATER	



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## SURFACE PREPARATION METHOD STATEMENT

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Ensure that surfaces are dry, sound and clean.

Moisture content measured with a Protimeter Moisture Meter and the reading must be in the green zone.

Sand wood to a smooth finish with 150 grit paper in the direction of the grain. Sharp edges must be rounded off. Dust off.

Fill holes and other surface defects with Universal Acrylic Crack Filler (ACR00) working off smoothly while wet. Allow 8 hours to dry, then sand to a smooth finish. Dust off.

Wash knots and resinous areas with Lacquer Thinners . Apply a Knot Seal to all knots and resinous areas. Allow 1 hour to dry.

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## APPLICATION METHOD STATEMENT

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Apply 1x coat of [UNIVERSAL Pinkwood Primer](#) at a minimum of 46 µm WFT, allow 24 hours to dry at 23°C & 50% RH.

Apply 2 x coats of [UNIVERSAL Velvet Sheen](#) at a minimum of 53 µm WFT per coat, allowing 4-6 hours at drying between coats at 23°C and 50% RH

### FOOT NOTES:

TSR = Theoretical Spread Rate

PSR = Practical Spread Rate

VOC = Volatile Organic Compound

WFT = Wet Film Thickness

DFT = Dry Film Thickness

ERH = Equilibrium Relative Humidity

RH = Relative Humidity