



**SUBSTRATE:** WOOD – SOLID COLOUR

**DESCRIPTION:** UNIVERSAL HIGH GLOSS ENAMEL A CLASSICAL LONG OIL, ALKYD BASED, LONG-LIFE, HIGH GLOSS FINISH

**SYSTEM TABLE**

TECHNICAL DATA	1 <sup>ST</sup> COAT	2 <sup>ND</sup> COAT	3 <sup>RD</sup> COAT	4 <sup>TH</sup> COAT
PRODUCT NAME	PINKWOOD PRIMER	UNIVERSAL HIGH GLOSS ENAMEL	UNIVERSAL HIGH GLOSS ENAMEL	
PRODUCT CODE	PRIPNK	ENM00	ENM00	
LIFE EXPECTANCY	2-3 YEARS	2-3 YEARS	2-3 YEARS	
WB/SB	SOLVENT BASED	SOLVENT BASED	SOLVENT BASED	
SMOOTH/TEXTURE	SMOOTH	SMOOTH	SMOOTH	
COLOUR	WHITE	WHITE & FANDECK	WHITE & FANDECK	
VOLUME SOLIDS %	77	46	46	
FILM BUILD	WFT 46 - 58µm DFT 35 – 45 µm	WFT 65 - 87 µm DFT 30 - 40 µm	WFT 65- 87µm DFT 30 - 40µm	
SPREADING RATE	TSR 19m <sup>2</sup> /lit @40µm PSR 11,2m <sup>2</sup> /lit@40µm	TSR 13,1,/lit @35µm PSR 7,5m <sup>2</sup> /lit@35µm	TSR 13,1m <sup>2</sup> /lit@35µm PSR 7,5/lit@35µm	
DRYING TIMES @23°C	16 HOURS	16 HOURS	16 HOURS	
VOC % GRAMS PER LITRE	29,43 411,67	41,98 433,41	41,98 433,41	
CLEANING	MINERAL TURPS	MINERAL TURPS	MINERAL TURPS	



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## SURFACE PREPARATION METHOD STATEMENT

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Ensure that surfaces are dry, sound and clean.

Moisture content measured with a Protimeter Moisture Meter and the reading must be in the green zone.

Sand wood to a smooth finish with 150 grit paper in the direction of the grain. Sharp edges must be rounded off. Dust off.

Fill holes and other surface defects with Universal Acrylic Crack Filler (ACR00) working off smoothly while wet. Allow 8 hours to dry, then sand to a smooth finish. Dust off.

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## APPLICATION METHOD STATEMENT

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Apply 1x coat of [UNIVERSAL Pinkwood Primer](#) at a minimum of 46  $\mu\text{m}$  WFT, allow 24 hours to dry at 23°C & 50% RH.

Apply 2 x coats of [UNIVERSAL High Gloss Enamel](#) at least 65  $\mu\text{m}$  WFT per coat, allowing 16 hours at drying between coats at 23°C and 50% RH

### FOOT NOTES:

TSR = Theoretical Spread Rate

PSR = Practical Spread Rate

VOC = Volatile Organic Compound

WFT = Wet Film Thickness

DFT = Dry Film Thickness

ERH = Equilibrium Relative Humidity

RH = Relative Humidity