



SUBSTRATE: WOOD – SOLID COLOUR

DESCRIPTION: UNIVERSAL VELVATHANE NON DRIP A MODIFIED ALKYD BASED, INTERIOR SATIN SHEEN, WASHABLE CHIP AND MAR RESISTANCE, USE FOR HIGH TRAFFIC AND HUMID AREAS (KITCHENS AND BATHROOMS), MEDIUM SHEEN

SYSTEM TABLE

TECHNICAL DATA	1 ST COAT	2 ND COAT	3 RD COAT	4 TH COAT
PRODUCT NAME	PINKWOOD PRIMER	UNIVERSAL VELVATHANE NON DRIP	UNIVERSAL VELVATHANE NON DRIP	
PRODUCT CODE	PRIPNK	VND00	VND00	
LIFE EXPECTANCY	5 YEARS	5 YEARS	5 YEARS	
WB/SB	SOLVENT BASED	SOLVENT BASED	SOLVENT BASED	
SMOOTH/TEXTURE	SMOOTH	SMOOTH	SMOOTH	
COLOUR	WHITE	WHITE & FANDECK	WHITE & FANDECK	
VOLUME SOLIDS %	77	56	56	
FILM BUILD	WFT 46 - 58µm DFT 35 – 45 µm	WFT 54 - 71 µm DFT 30 - 40 µm	WFT 54 - 71µm DFT 30 - 40µm	
SPREADING RATE DFT	TSR 19m ² /lit @40µm PSR 11,2m ² /lit@40µm	TSR 16 m ² /lit @30µm PSR 6,1m ² /lit@30µm	TSR 16 m ² /lit@30µm PSR 6,1 ² /lit@30µm	
DRYING TIMES @23°C	16 HOURS	18 - 24HOURS	18 -24HOURS	
VOC % GRAMS PER LITRE	29,43 411,67	52,93 516,56	52,93 516,56	
CLEANING	MINERAL TURPS	MINERAL TURPS	MINERAL TURPS	



SURFACE PREPARATION METHOD STATEMENT

Ensure that surfaces are dry, sound and clean.

Moisture content measured with a Protimeter Moisture Meter and the reading must be in the green zone.

Sand wood to a smooth finish with 150 grit paper in the direction of the grain. Sharp edges must be rounded off. Dust off.

Fill holes and other surface defects with Universal Acrylic Crack Filler (ACR00) working off smoothly while wet. Allow 8 hours to dry, then sand to a smooth finish. Dust off.

APPLICATION METHOD STATEMENT

Apply 1x coat of [UNIVERSAL Pinkwood Primer](#) at a minimum of 46 μm WFT, allow 24 hours to dry at 23°C & 50% RH.

Apply 2 x coats of [UNIVERSAL Velvathane Non Drip](#) at least 35 μm WFT per coat, allowing 18-24 hours at drying between coats at 23°C and 50% RH

FOOT NOTES:

TSR = Theoretical Spread Rate

PSR = Practical Spread Rate

VOC = Volatile Organic Compound

WFT = Wet Film Thickness

DFT = Dry Film Thickness

ERH = Equilibrium Relative Humidity

RH = Relative Humidity